

**3M** Science.  
Applied to Life.™

**3M  
Best  
Seller**

**3M™ Bonding Solutions for Transparent Surfaces**

**Freedom to design – enhance your design appearance with virtually invisible bonding.**

**Solutions for your assembly challenges.**

3M systems are built around your manufacturing processes, not the other way around. Whether it's structural or non-structural adhesives, bonding tapes or reclosable fasteners, 3M solutions ensure speed, convenience and ease of use.

-  Design freedom, cleaner aesthetics (no fastener or welds on display)
-  Use lighter weight and dissimilar materials
-  Improve productivity – instant attachment
-  Stronger bonds: eliminate stress peaks
-  Eliminate rework – no pre drilled holes
-  Reduced noise, vibration and harshness

**3M™ VHB™ Tape 4910**  
Designed to create durable and reliable bonds of transparent materials or wherever a clear bond is needed.




*Strong and durable bonds*

**3M™ GPT-020F**  
Excellent initial tack for enhanced performance as well as high adhesion to a wide range of surfaces.



*High performance*

**3M™ Dual Lock™ SJ3560**  
Translucent material is ideal for fastening transparent material.



*Strong and simple to use – Reclosable Fasteners*

**3M™ Dual Lock™ SJ4570**  
Half the thickness of standard Dual Lock™ Reclosable Fasteners for low profile attachments.



*Thin, low-profile attachment*

**3M™ Scotch-Weld™ DP100 Plus**  
Very flexible, fastsetting, two-part epoxy adhesive that cures clear.



*Multi-purpose adhesive*

**3M™ Hot Melt Adhesive 3792LM**  
Clear, multipurpose hot melt adhesive for lightweight materials.



*Clear, multipurpose*



**The right size for every application**  
3M™ bonding solutions for transparent surfaces are available in different dimensions, cartridge sizes, pails and drums.









**SINGGEER.COM 0800 5 999 059**

# Rethink how you build

You want to improve product designs and production efficiency – 3M offers a wide range of bonding products to do just that across different industries, applications and substrates.

3M™ bonding solutions for transparent surfaces provide the strength you need while enabling lightweight, high-performance designs and new production realities. Buy now.

Product	Article Number	3M™ Bonding Solutions for Transparent Surfaces									Dimension or Unit*	Rolls or Units per Carton	Price / Roll or Unit**	Order Quantity
		Glass	PMMA	PC	PET	PVC Rtgid	PP	PS	ABS	PE				
	3M™ VHB™ Tape 4910	Silane Primer	✓	✓	✓	✓	P	✓	✓	P	6 mm x 33 m			
											9 mm x 33 m			
											12 mm x 33 m			
											19 mm x 33 m			
											25 mm x 33 m			
	3M™ High Performance Double Coated Tape GPT-020F	Silane Primer	✓	✓	✓	✓	✓	✓	✓	P	12 mm x 50 m			
											19 mm x 50 m			
											25 mm x 50 m			
											50 mm x 50 m			
	3M™ Dual Lock™ Reclosable Fastener SJ3560	Silane Primer	P	P	P	P	P	P	P	P	25 mm x 45.7 m			
											25 mm x 5 m			
	3M™ Dual Lock™ Reclosable Fastener SJ4570	✓	✓	✓	✓	✓	✓	✓	✓	✓	25 mm x 45.7 m			
											25 mm x 5 m			
	3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus	✓	✓	✓	✓		X	✓	✓	X	48 ml			
											400 ml			
	3M™ Manual Applicator for DP100 Plus	3M™ Scotch-Weld™ EPX Manual Applicator is used to dispense structural adhesives in duo-pak cartridges.												
	3M™ Plunger for DP100 Plus	3M™ Scotch-Weld™ EPX 1:1 / 2:1 Plunger is used to dispense structural adhesives in duo-pak cartridges.												
	3M™ Mixing Nozzles for DP100Plus	3M™ Scotch-Weld™ EPX 1:1 / 2:1 Mixing Nozzle for efficient dispensing of our structural adhesive duo-pak cartridges.												
	3M™ Hot Melt Adhesive 3792LM	✓	✓	✓	✓	✓		✓	✓	X	5 Kg			
											10 Kg			
	3M™ Hot Melt Applicator	3M™ Hot Melt Applicator is used to dispense hot melt adhesives.												
	3M™ VHB™ Silane Glass Primer, Transparent	3M™ VHB™ Silane Glass Primer combats moisture resistance on glass from adhesives.									1 Liter			
	3M™ VHB™ Surface Cleaner	3M™ VHB™ Surface Cleaner is a multi-surface cleaner, for use with 3M VHB Tape range to ensure a clean, grease free clean surface for the best bond.									1 Liter			
	3M™ Industrial Cleaner	The citrus based cleaner can help to prepare surfaces for adhesive bonding and removes dirt, grease, tar and various non-curing adhesives.									500 ml			

P = Primer recommended, X = Not recommended, Empty = No test results available

\* Other dimensions or units available / \*\* Prices exclusive VAT